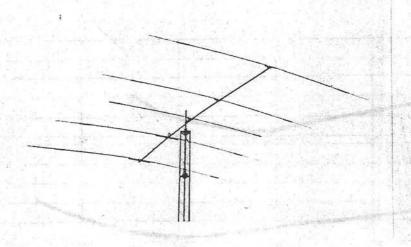
EA9-HY

RAFAEL MARÍN FERNANDEZ P.O.Box. 444 52080 MELILLA (SPAIN)

TET SYSTEMS

HB35T



TANIGUCHI ENGINEERING TRADERS
2589-1, SHIMONAGAYA-CHO, KOHNAN-KU, YOKOHAMA 23330458236429
TET U.S.A. INC.

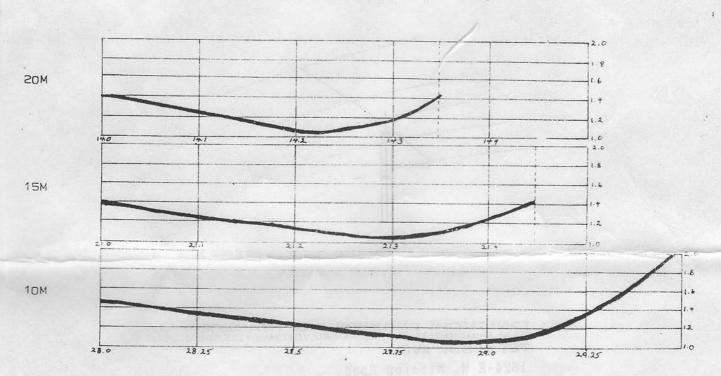
1924-E W. Mission Road, Escondido, Calif. 92025

SPECIFICATIONS

MODEL HB35T

BANDS		14/21/28 MHz		
NUMBER OF ELEMENTS		5		
ELEMENTS PER BAND	10/15M	5		
	20M	4		
ANTENNA GAIN (dBd)	10M	12		
	15M	13		
	20M	10		
FRONT TO BACK RATIO (dB)		23		
VSWR		1.5:1 or better		
POWER CAPABILITY		3KW PEP \		
NOMINAL FEED IMPEDANCE		50 OHM		
MAXIMUM ELEMENT LENGTH		271 611		
BOOM LENGTH		24' 7''		
TURNING RADIUS		18: 10"		
SUITABLE MAST SIZE	Hele Skinner	1½-2"		
WEIGHT		49.5 Lbs		
WIND SURFACE AREA		8.1 Square Feet		
WIND LOAD AT 80 MPH	162 Lbs			

VSWR VS FREQUENCY [TYPICAL]



- 1.0 INTRODUCTION
- 1 1 This antenna is a high performance triband beam antenna designed to provide wideband operation on the 20,15 and 10 meter amateur band.
- 1.2 The antenna consists of two driven elements (Radiator Ra, and Reflector Ref) and parasitic Directors.
- 1.3 Each band is tuned by Hi-Q trapped elements, resulting in high radiation efficiency, maximum power handling capability, and low VSWR over a wide bandwidth.
- 2.0 ASSEMBLY OF THE HB 85T ANTENNA
- 2.1 To obtain maximum performance, the instructions and measurements for assembly must be followed as closely as possible.
- 2.2 Select a clean level area large enough to accomodate the full antenna span.
- 2.3 Tools Required:
 - A. #2 Phillips screwdriver
 - B. 10mm and 13mm metric sockets or open end wrenches
 - C. Measuring tape, 12 foot or metric 3 or 4 meters long
 - D. Felt tip marking pen
- 3.J BOOM ASSEMBLY
- 3.1 The boom consists of four sections of 50mm tubing, (3 sections 2000mm, 1 section 1500mm long) and three internal sleeves 300mm long by 46mm dia.
- 3.2 Insert the sleeve into the end of one boom section. Align the drilled holes and secure with 4x10mm self tapping screws and lockwashers. In a similar manner, continue assembling the remaining boom sections. The completed boom is 7500mm long with a cap on each end. F42.3.
- 3.3 Refer to Fiure Z Using a felt tipped pen, place marks on the boom where the clamps holding the various elements are to be attached. Measurements are made beginning 30mm from the inside edge of one boom end cap.
- 4.0 ASSEMBLY OF ELEMENTS
- 4.1 Identify parts for five elements. All are identified as D3 D2, D1, Ra or Ref. Refer to Figure 2 and Table 1 for element length.
- 4.2 Refer to Figure 1 and 2 for assembly detail.
- 4.3 Two sections of 15mm aluminim square stock 800mm long are used for each driven element clamp assembly.(Ra and REf) Four BR22 insulating prackets are mounted to the sequre stock with 32UM U Bolts, M6 washers and nuts. Two 60US U Bolts are installed at the center of each pracket from the underside. The finished bracket will consist of two sections of square stock, 4 element support clamps, and 2 element to boom U Bolts. The D2 and D1 element bracket usisng the 200mm long square stock and two BR22 insulating prackets.

- 4.4 Insert main element Ra sections through the plastic spacers of large boom to element brackets. To accomplish this, loosen or remove bhe spacers from the brackets and insert the element through the spacers.

 Do not tighten bracket hardware at this time.
- 4.5 Join the main element and sub element by inserting the sub element into the main element. Secure with 4x10mm self tapping screws and lockwashers. Verify element lengths against Table 1.
- 4.6 Insert the Aux. element into the longest end of trapped coils. Align the drilled holed and secure with self tapping hardware. Now insert the trap short end first into the sub element. Secure with self tapping hardware.
- 4.7 Repeat steps 4.4 through 4.6 for element Ref.
- 4.8 Insert the sleeve (19x200mm) into the end of mainelement section D-1 and align the drilled holes and secure with 4x10mm self tapping screws and lockwashers.
- 4.9 Slide the small boom to element bracket over the main element and position the bracket in the center of the sleeve section.
- 4.10 Assemble the remaining D1 element sections according to step 4.5 and 4.6.
- 4.11 Position all elements on their brackets so that the drain holes on the trap assemblies are facing downward.
- 4.12 Repeat steps 4.8 through 4.11 for element D2.
- 5.0 ELEMENT INSTALLATION
- 5.1 Attach elements D3.D2 D1 Ra, and Ref to the boom in the positions previously marked in step 3.3. Each element is secured with two U Bolts, washers and nuts. Before tightening the assembly to the boom, slide in aluminium block between the boom and the bracket. Refer to Figure 1
- 5.2 The phasing line consists of four sections of 9mm tubing 996mm long and plastic plate and crossing bars.
- 5.3 Attach the four sections of phase line tubing to the plastic plate with two 7x50mm insulating spacers and two crossing bars.

 (Refer to Fig. 6)

Insert 4x20mm screws through the tubing and spacers, pass the end of the screws through the plastic plate and secure with M4 nuts and washers.

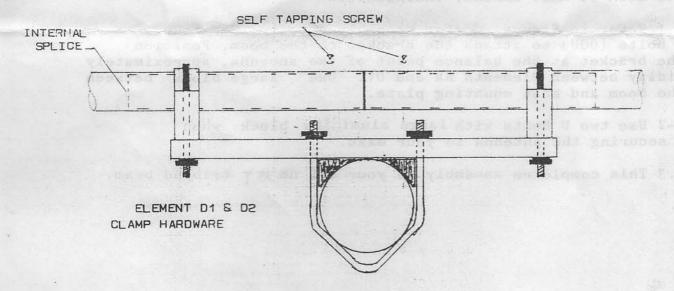
The completed assembly will have two parallel runs of 9mm tubing spaced 20mm apart mounted to the same side of the plastic plate with the insulating spacers inside the tubing for mechanical support.

This assembly provides an electrical crossover and should be checked for shorts.

5.4 Mount the phasing line to elements Ref and Ra. This line is secured to the 9mm tubing extending from the center of

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	- M	S	T	А
03	1950mm	370mm	695mm	450mm
DS	1950mm	400mm	69 5 mm	450mm
D1	1950mm	475mm	330mm	
RA	1950mm	650mm	690mm	520mm
REF	1950mm	950mm	675mm	570mm
	М	INC	HES	- Hrui
70	ben My des	malasat mu	Fall pas do	BILA I MA
03	76 3/4"	14 1/2"	27 1/3"	17 3/4"
DS	76 3/4"	15 3/4"	27 1/5"	17 3/4"
D1	76 3/4"	18 3/4"	13"	d dealer
RA	76 3/4"	25 5/8"	27 1/8"	20 1/21
REF	76 3/4"	37 3/8"	26 9/16"	22 1/2"



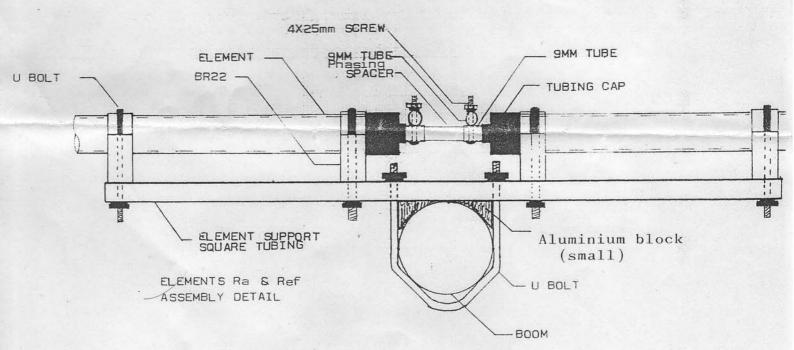
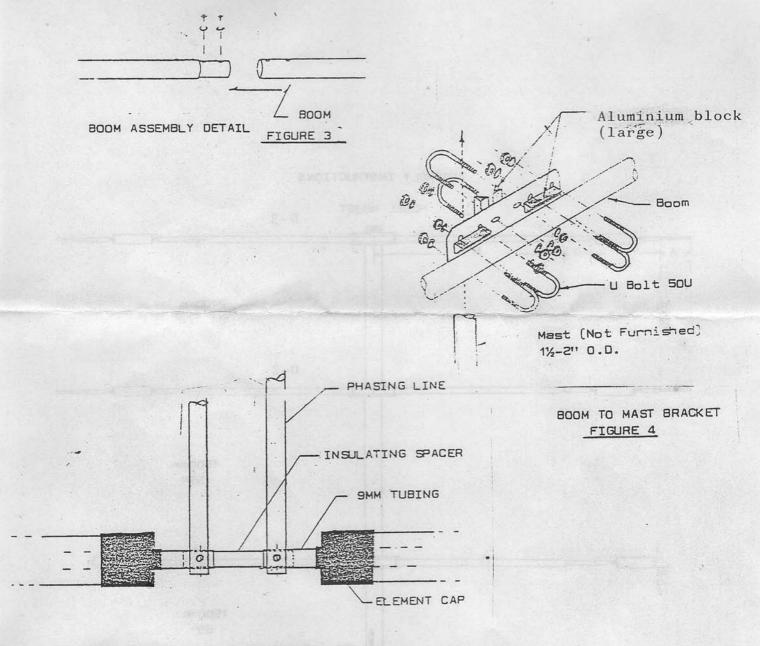


FIGURE 1

each main Ra and Ref element with 4x25mm screw washers and nuts. Note that the short insulated spacer is installed in the 9mm tubing between the main element nalves. Check posituion of all hardware as shown in Figure 5. Element Ra must be positioned so that no strain is placed on the phasing line.

- 5.5 Attach the terminals of the Balun to element RA under the screws just installed in step 5.4
- 5.6 Tighten all bracket hardware, being careful to observe element alignment.
- 6.0 BOOM TO MAST BRACKET INSTALLATION
- 6.1 Refer to Figure 4 for assembly detail. Use four U Bolts (60U) to attach the bracket to the boom. Position the bracket at the balance point of the antenna, approximately midway between elements Ra and D1. Use large block between the boom and mast mounting plate.
- 6-2 Use two U Bolts with large aluminium block when securing the antenna to your mast.
- 6.3 This completes assembly of your TET HB 357 triband beam.



PHASING LINE ASSEMBLY ELEMENTS Ra AND Ref

FIGURE 5

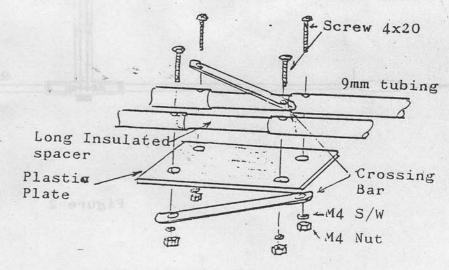


Figure 6 Circuit Board Detail

ASSEMBLY INSTRUCTIONS

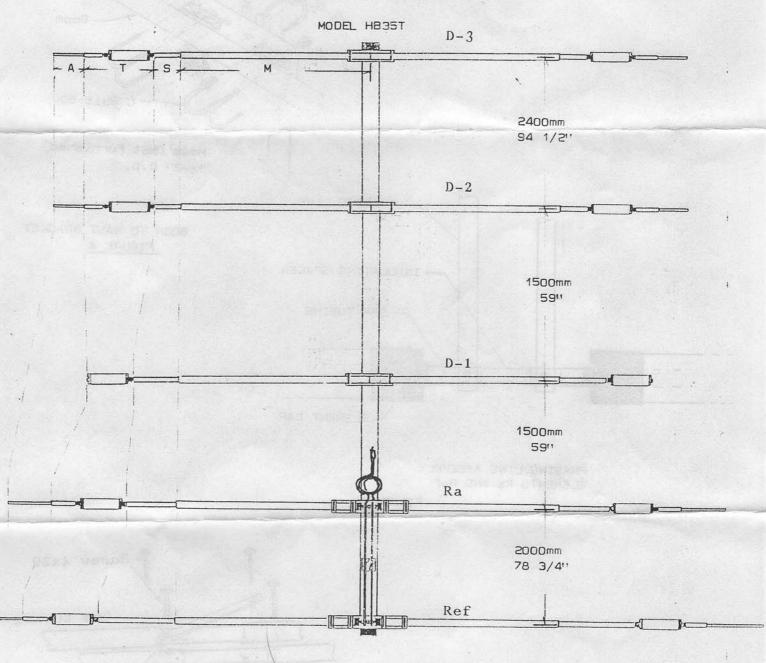


Figure 2

